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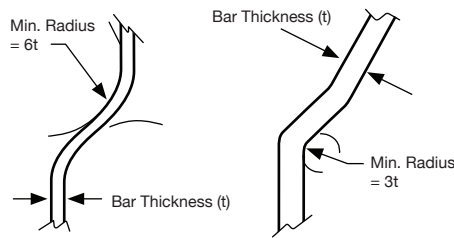
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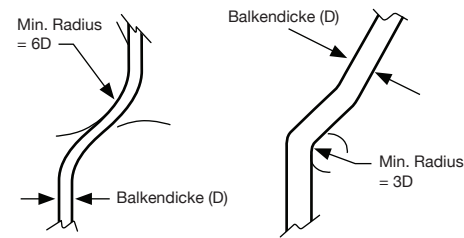
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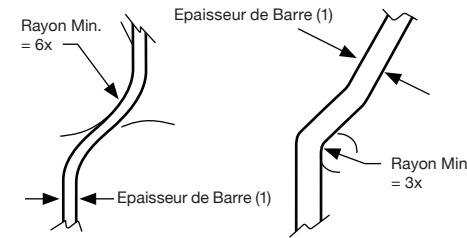
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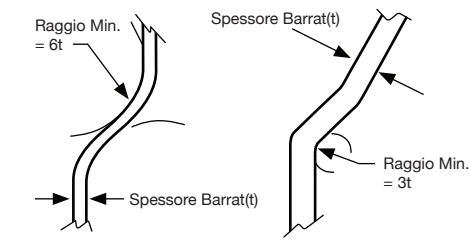
Aluminum 2024-T4      Stainless Steel 304-2B



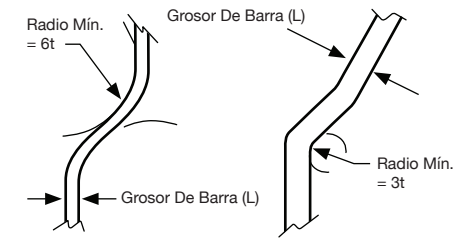
Aluminum 2024-T4      Rostfreier Stahl 304-2B



Aluminum 2024-T4      Acier Inoxydable 304-2B



Aluminio 2024-T4      Acciaio Inossidabile 304-2B



Aluminio 2024-T4      Acero Inoxidable 304-2B

NOT TO SCALE

DIMENSIONEN ENTSPRECHEN NICHT DEN  
EIGENTUCHEN GROSSENVERHÄLTNISSEN

NON A L'ECHELLE

NON IN SCALA

LOS GRÁFICOS NO ESTÁN A ESCALA

An example for 1/4" Aluminum Uprights:  
Bend Radius is  $6 \times 1/4" = 1-1/2"$ . Draw a circle template  
with a 1-1/2" radius. Do not make a bend that exceeds the  
resulting arc.

Beispiel für eine Aluminiumstütze 0,63 cm: Der Krümmungsradius  
ist  $6 \times 0,63 \text{ cm} = 3,78 \text{ cm}$ . Eine Kreisschabtone mit einem Radius  
von 3,78 cm zeichnen. Bei Biegung darf der sich ergebende  
Winkel nicht überschritten werden.

Un exemple se rapportant aux montants en aluminium de 0,63  
cm : le rayon de courbure est  $6 \times 0,63 \text{ cm} = 3,78 \text{ cm}$ . Tracer un  
modèle de cercle de 3,78 cm de rayon. Ne pas effectuer de  
courbure dépassant l'arc qui en découle.

Esempio di montanti d'alluminio di 0,63 cm:  
Il raggio di piegatura è  $6 \times 0,63 \text{ cm} = 3,78 \text{ cm}$ . Tracciare una  
sagoma circolare con raggio di 3,78 cm. Non effettuare una  
piegatura che superi l'arco risultante.

Un ejemplo de soportes de aluminio de 0,63 cm: El radio  
de flexión es  $6 \times 0,63 \text{ cm} = 3,78 \text{ cm}$ . Bosqueje una plantilla  
circular con un radio de 3,78 cm. No haga una flexión que  
sobrepase el arco resultante.

