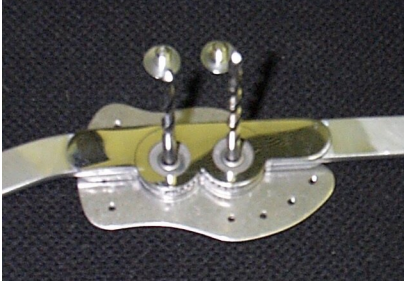
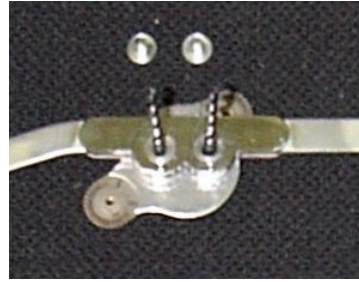


Fitting and Fabricating Instructions

SC-43 A,B,C and CA



SC-43 A,B & CA



SC-43 C

Align pre-drilled bushing holes with joint.
 Use two #4 (.209) drills as guides for A & B
 Use two #21 (.159) drills as guides for C & CA.

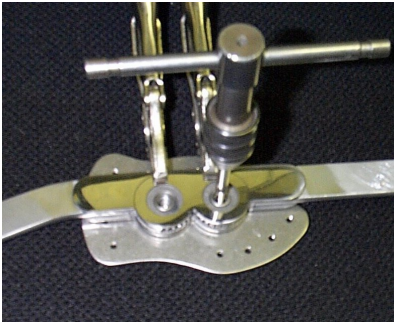


SC-43 A,B & CA

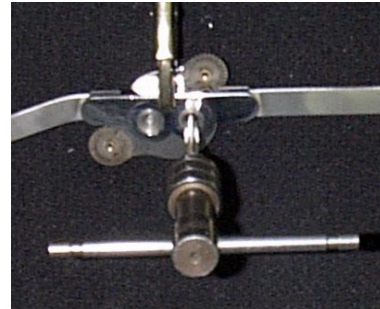


SC-43 C

Clamp pieces together. Use C-clamp or vice grips. Do not obstruct access to holes.



SC-43 A,B & CA



SC-43 C

Tap holes. Start from bushing side going completely through plate.
 Use 1/4-28 H3 tap for A & B,
 Use #10-32 H3 tap for C & CA.



SC-43 A,B & CA



SC-43 C

Insert longer screws provided. Assemble cam stops as needed.